








*Professional Refinisher's
Spray Gun Reference Guide*

DEVILBISS®

HVLP Spray Guns



Gravity	Gravity	Gravity	Suction	Gravity
GTi Millennium	GTi	OMX	GTi	Prime Time
				
MAX 30 PSI				MAX 40 PSI

Primers						
DPX 170, 171, 801 DX 1791 DCP 21 DP LF	Fluid Tip Size (mm)	1.3	1.4	1.4	1.6	1.4
	Air Cap No.	2000	100	100	100	10
	Air Cap Pressure (PSI)	10	10	10	10	10
	Inlet Pressure (PSI)	30	30	30	30	40
Primer Surfacers						
K 36, 38, 93 NCP 250 DCP 1845, 1847	Fluid Tip Size (mm)	1.5	1.6	1.6	2.0	1.6
	Air Cap No.	2000	100	100	100	10
	Air Cap Pressure (PSI)	10	10	10	10	10
	Inlet Pressure (PSI)	30	30	30	30	40
Primer Surfacers						
NCP 270, 271, 272 NCP 280 DCP 21	Fluid Tip Size (mm)	1.3	1.4	1.4	1.8	1.4
	Air Cap No.	2000	100	100	100	10
	Air Cap Pressure (PSI)	10	10	10	10	10
	Inlet Pressure (PSI)	30	30	30	30	40
Primer Sealers						
K 36, 93 NCP 270, 271, 272 NCS 1990, 1996 DPW 1840, DCP 21	Fluid Tip Size (mm)	1.3	1.4	1.4	1.8	–
	Air Cap No.	2000	100	100	100	–
	Air Cap Pressure (PSI)	10	10	10	10	–
	Inlet Pressure (PSI)	30	30	30	30	–
Basecoats						
Deltron® DBU, DBC	Fluid Tip Size (mm)	1.3	1.4	1.4	2.0	–
	Air Cap No.	2000	100	100	100	–
	Air Cap Pressure (PSI)	10	10	10	10	–
	Inlet Pressure (PSI)	30	30	30	30	–
Single Stage						
Concept® DCC Concept® CLV	Fluid Tip Size (mm)	1.4	1.4	1.6	1.8	–
	Air Cap No.	2000	100	100	100	–
	Air Cap Pressure (PSI)	10	10	10	10	–
	Inlet Pressure (PSI)	30	30	30	30	–
Clear Coats						
DCU 2002, 2021, 2010, 2030, 2035, 2042, 2060, 2082, 2090	Fluid Tip Size (mm)	1.3	1.4	1.6	1.6	–
	Air Cap No.	2000	100	100	100	–
	Air Cap Pressure (PSI)	10	10	10	10	–
	Inlet Pressure (PSI)	30	30	30	30	–





Conventional Spray Guns

Gravity	Suction	Suction
GFG-644	JGA-636	JGA-644
		

Primers				
DPX 170, 171, 801	Fluid Tip Size (mm)	1.4	1.6	–
DX 1791	Air Cap No.	9000	80	–
DCP 21, DP LF	Inlet Pressure (PSI)	35-45	40-50	–
Primer Surfacer				
K-36, 38, 93	Fluid Tip Size (mm)	1.6	1.6	–
NCP250	Air Cap No.	9000	80	–
	Inlet Pressure (PSI)	35-45	40-50	–
Primer Surfacer				
NCP-270, 271, 272	Fluid Tip Size (mm)	1.4	1.6	–
	Air Cap No.	9000	80	–
	Inlet Pressure (PSI)	35-45	40-50	–
Primer Sealers				
K 36, 93	Fluid Tip Size (mm)	1.4	1.4	–
NCP 270, 271, 272	Air Cap No.	9000	80	–
NCS 1990	Inlet Pressure (PSI)	35-45	40-50	–
Basecoats				
Deltron® DBU, DBC	Fluid Tip Size (mm)	1.4	–	1.6
	Air Cap No.	9000	–	9000
	Inlet Pressure (PSI)	35-45	–	40-50
Single Stage				
Concept® DCC	Fluid Tip Size (mm)	1.4	–	1.6
	Air Cap No.	9000	–	9000
	Inlet Pressure (PSI)	40-50	–	45-55
Clear Coats				
DCU 2002, 2021,	Fluid Tip Size (mm)	1.4	–	1.6
2035, 2042,	Air Cap No.	9000	–	9000
2060, 2082	Inlet Pressure (PSI)	40-50	–	45-55

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